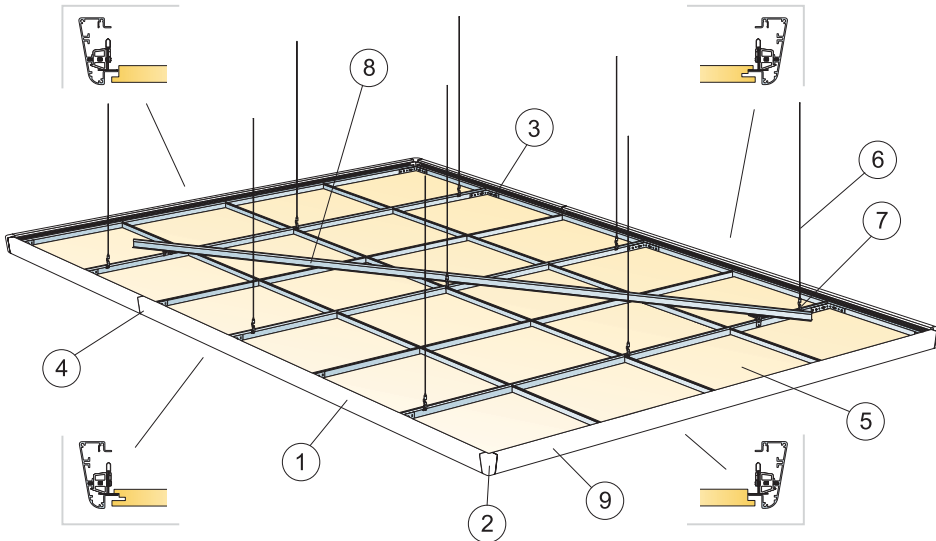
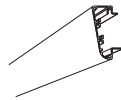


## Ecophon Edge 500 with Focus Dg

600x600, 1200x600, 1200x1200, XL  
M211



1. Connect Edge 500 profile



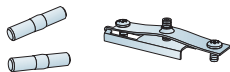
2. Connect Edge 500 corner



3. Connect L-coupling 1040

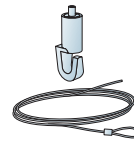


4. Joint with Guide pins and Joint fixing bracket



5. Focus Dg system with Connect Main runner HD 7101 on all four sides

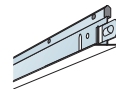
6. Connect Adjustable wire hanger 2174



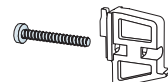
7. Connect Hanger clip



8. Connect Main runner HD for adjustment and stabilisation of grid

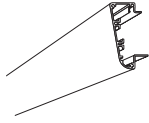


9. Connect Edge profile clip





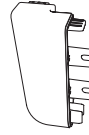
### Connect Edge 500 profile



**x6**



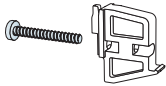
### Connect Edge 500 corner



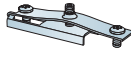
**x4**



### Connect Edge 500 kit Ds/Dg



**x18**



**x4**



**x1**



**x1**



**x24**



**x12**



**x1**

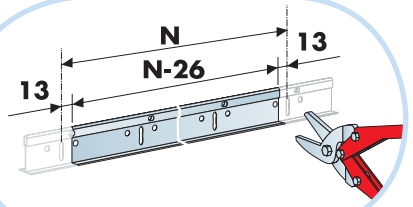


**x1**

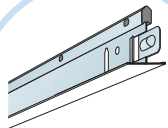
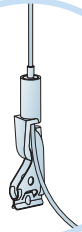
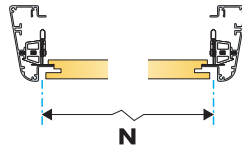
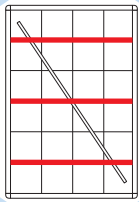
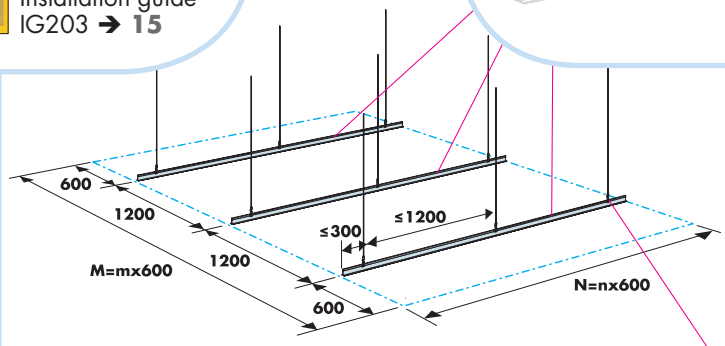


600x600  
Installation guide  
IG202

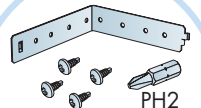
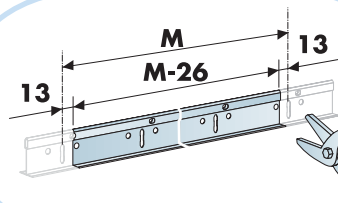
1200x1200  
Installation guide  
IG203 → 15



**1**

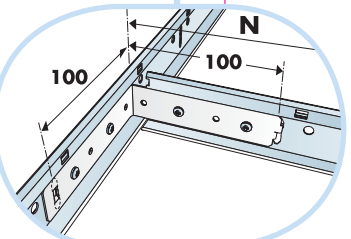
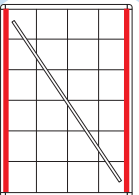
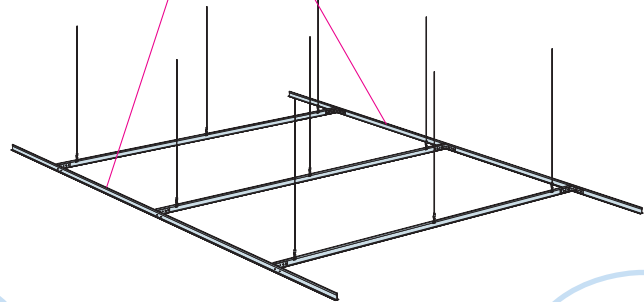


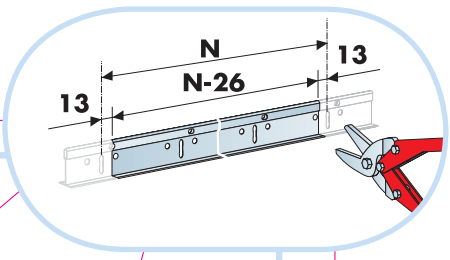
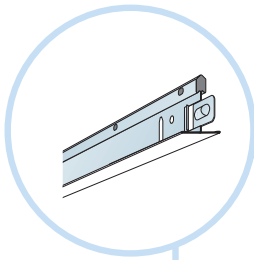
Connect Main runner  
HD 7101



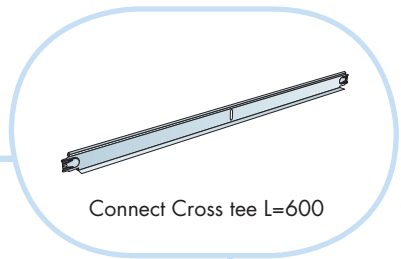
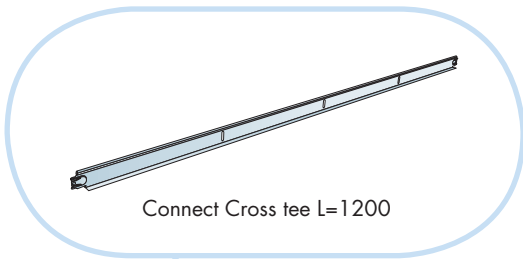
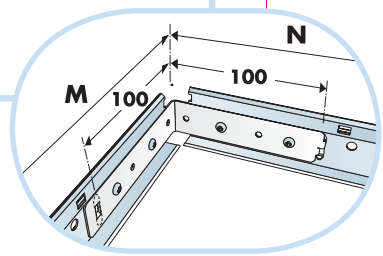
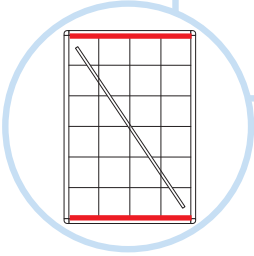
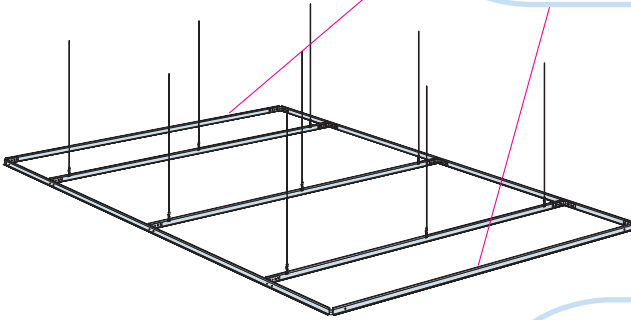
Connect Installation-  
screw 4025

**2**

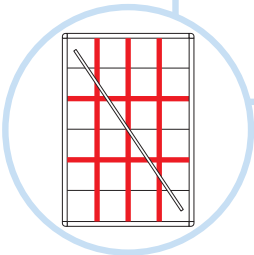
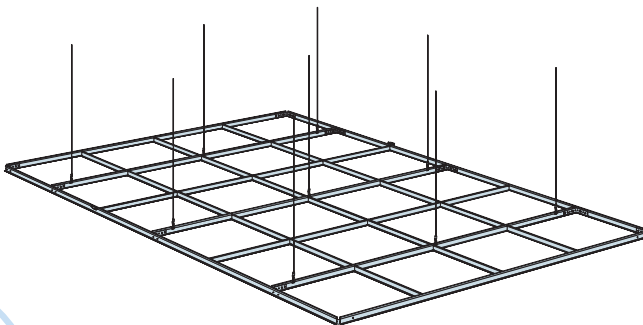




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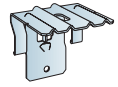
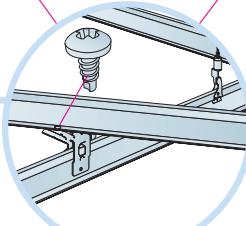
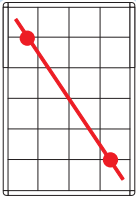
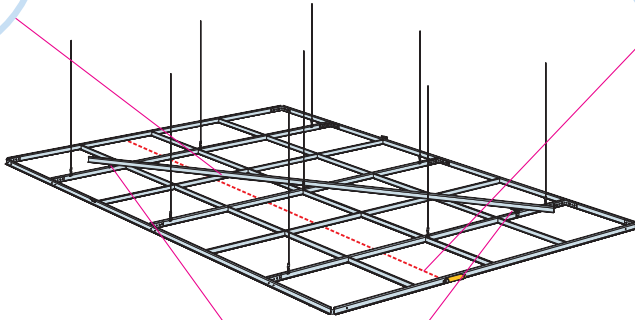
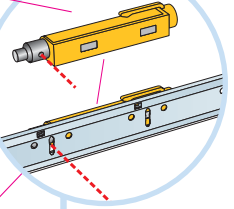
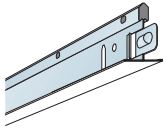


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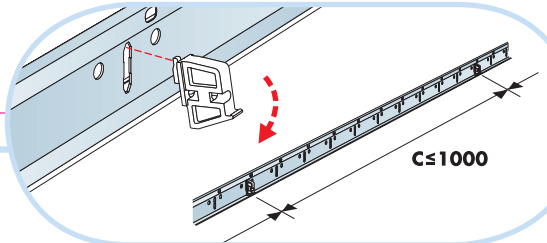
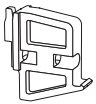


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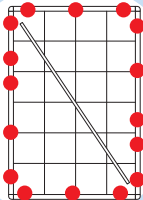
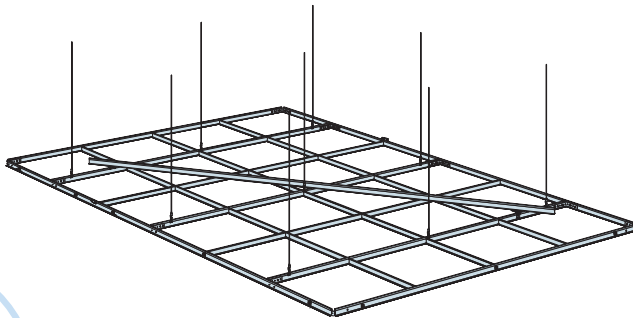
Connect Laser  
angle 0301

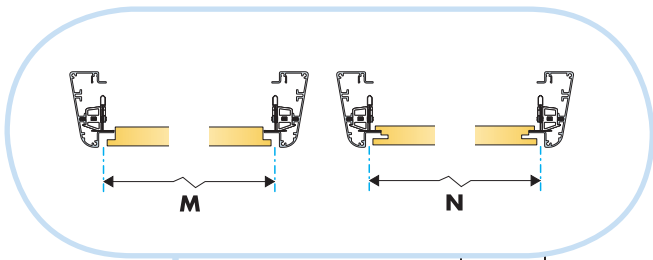


Connect Direct  
bracket 1012

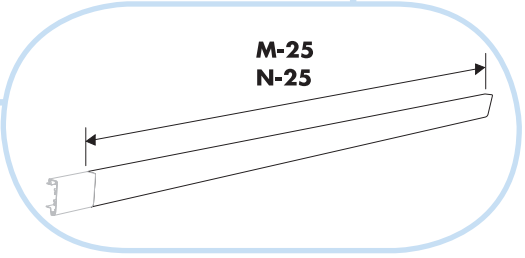
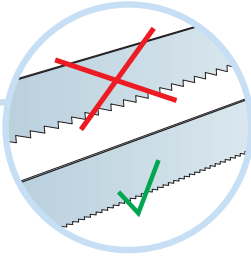
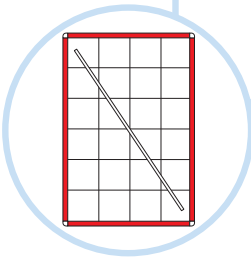
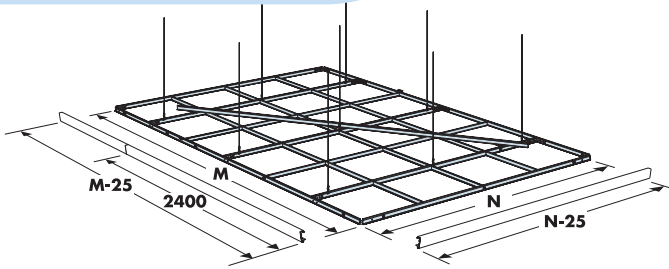


6

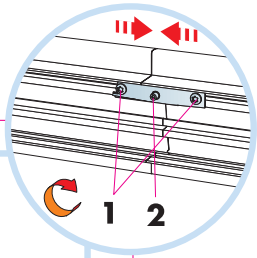
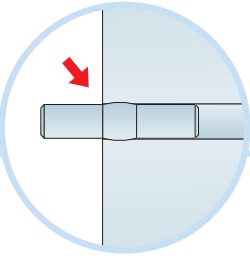
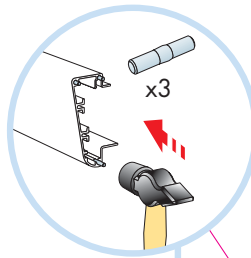




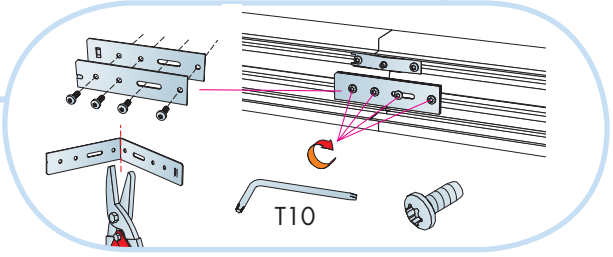
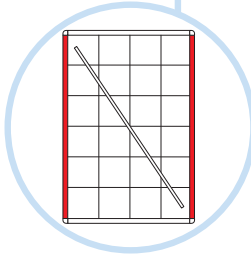
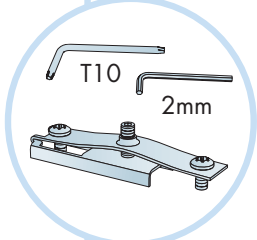
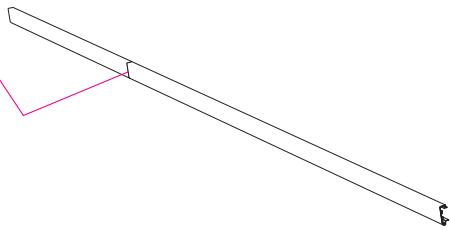
**7**



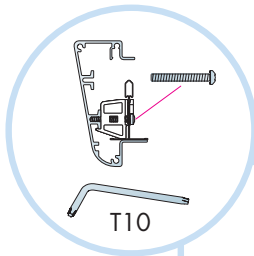
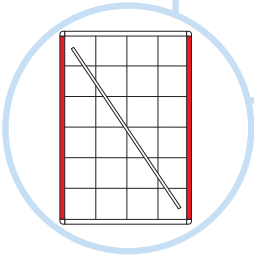
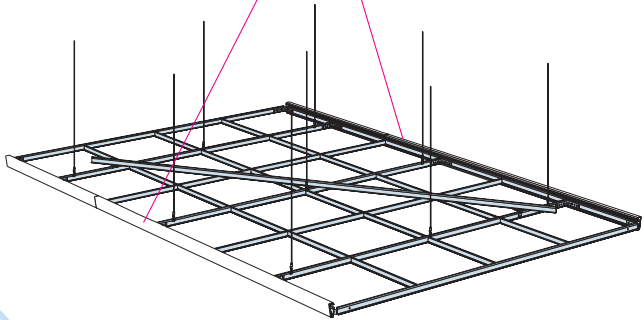
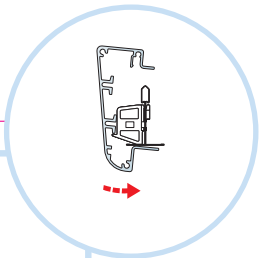
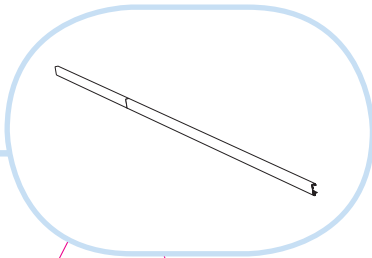
**$M > 2400 \rightarrow 8$      $M \leq 2400 \rightarrow 9$**



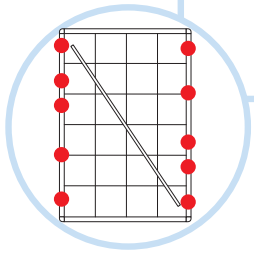
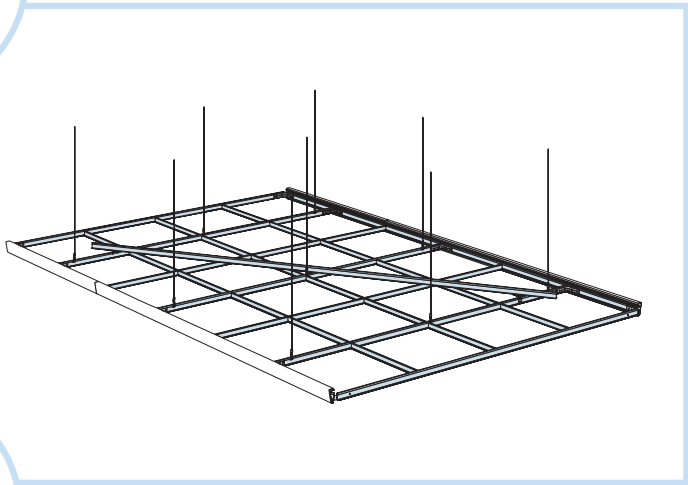
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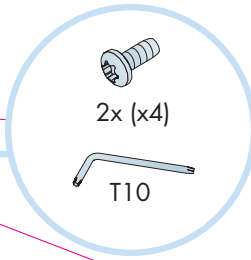
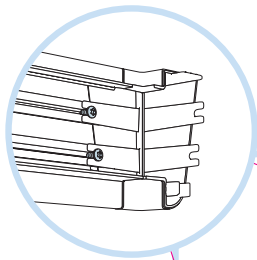


9

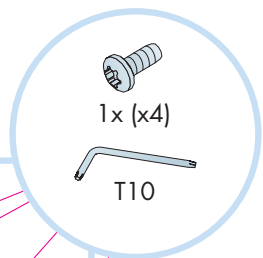
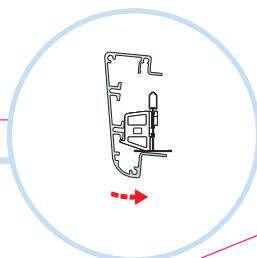
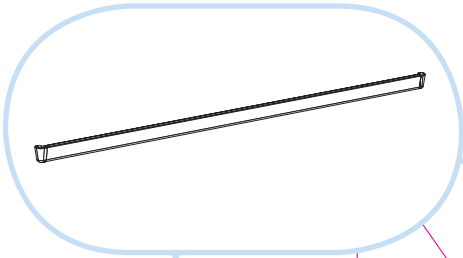
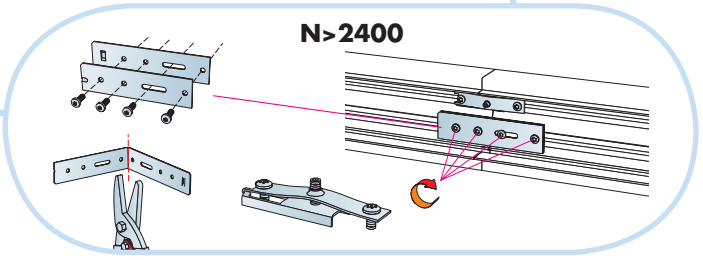
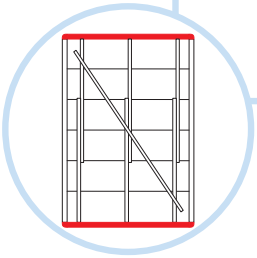
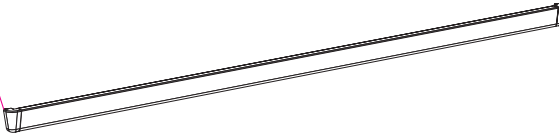


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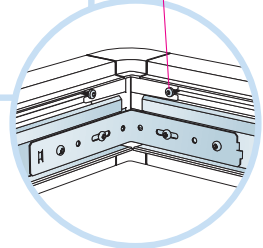
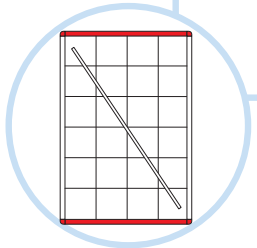
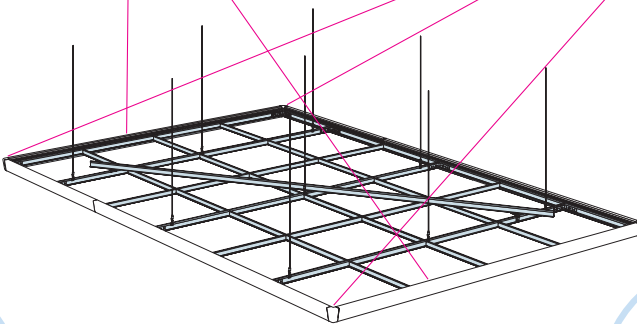




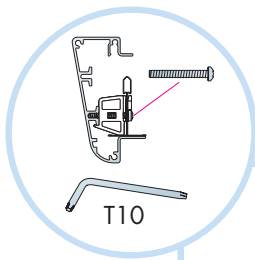
11



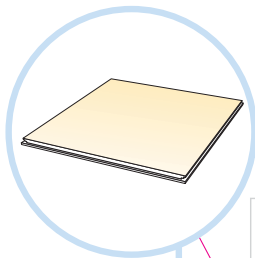
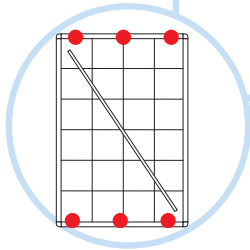
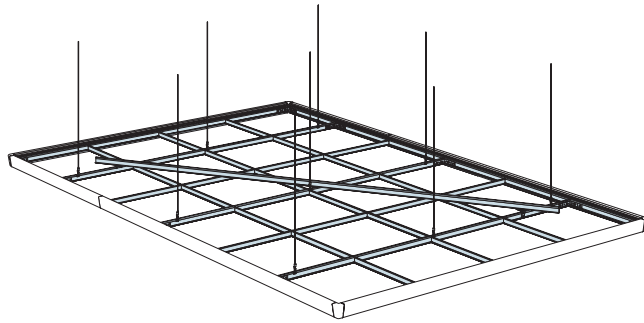
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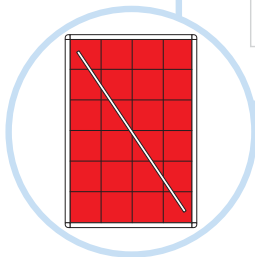
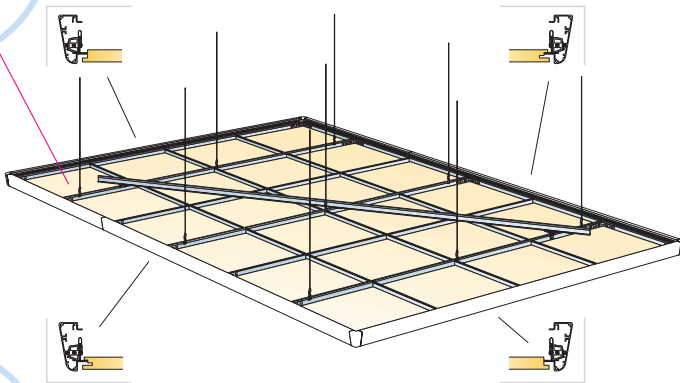




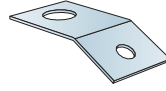
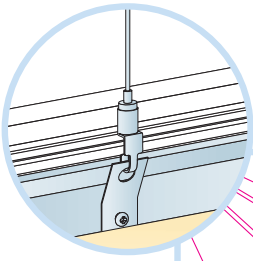
13



14



**1200x1200**



Connect direct  
fixing plate  
0905



Connect  
Installation screw  
BR 4025



PH2

**15**

